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СООТНОШЕНИЕ СОДЕРЖАНИЙ НЕКОТОРЫХ ГЛАВНЫХ, МАЛЫХ И РЕДКИХ ЭЛЕМЕНТОВ НА МЕСТОРОЖДЕНИЯХ ТИПА IOCG

(на примере уникального месторождения Синкуен, провинция Лаокай, Северный Вьетнам) Х. Зыонг Ван¹, Т. Нгуен Динь², А. Пестржинский², Я. Печонка²

¹University of Mining and Geology (UMG), Hanoi, Vietnam

²AGH University of Science and Technology (AGH-UST), Krakow, Poland

Рассматриваются соотношения между некоторыми химическими элементами на железооксидномедно-золотом (IOCG) месторождении Синкуен провинции Лаокай, Северный Вьетнам. Предпринята попытка интерпретации полученных корреляций, особенно с коэффициентом выше 0.7. Корреляции с высокими коэффициентами присутствуют в основном между халькофильными элементами (Cu, Ag, Au, Te, Bi), а также между ураном и Ag, Au, Cu, Pb и Bi. На данном месторождении преобладают минералы, содержащие S, Fe и редкоземельные элементы, однако не наблюдается тесной корреляции между этими и другими элементами, даже Cu. Прежде всего, это обусловлено геохимическими свойствами упомянутых элементов и характеристиками месторождений типа IOCG.

Месторождение Синкуен (ІОСС), корреляции, геохимия

RELATIONSHIP BETWEEN SELECTED MAJOR, MINOR, AND TRACE ELEMENTS IN IRON OXIDE-COPPER-GOLD DEPOSITS, AN EXAMPLE FROM THE UNIQUE SIN QUYEN DEPOSIT (Lào Cai Province, North Vietnam)

H. Duong Van, C. Nguyen Dinh, A. Piestrzyński, J. Pieczonka

We study the relations between several selected elements present in the Sin Quyen IOCG deposit, Lào Cai, North Vietnam, and interpret the obtained correlations, especially with a coefficient higher than 0.7. The correlations with high coefficients are mainly observed for the elements belonging to the chalcophile group (Cu, Ag, Au, Te, and Bi) and for the relation between uranium and Ag, Au, Cu, Pb, and Bi. Although the S-, Fe-, and REE-bearing minerals are predominant in the studied deposit, no strong correlation between them and the other elements was observed, even with Cu. The phenomena are primarily explained based on the geochemical properties of the mentioned elements and the characteristics of IOCG deposits.

Sin Quyen IOCG deposit, correlations; geochemistry

INTRODUCTION

The IOCG deposits are known as the deposits with the elevated contents of Cu, Au, Ag, REE, U, P, and Co. They are controlled structurally or stratigraphically and temporally and spatially associated with Na–Ca–K alteration (Barton, 2014). According to numerous scientists, the IOCG deposits might have formed as a consequence of (1) magmatic hydrothermal fluid activity, (2) metamorphic hydrothermal fluids derived from a crustal source at depth, and (3) terrestrial hydrothermal fluids circulated by intrusive or crustal heat (Hitzman et al., 1992; Groves et al., 2010). The mineral and chemical composition spectra of the IOCG deposits are very inhomogeneous even within one area (Li et al., 2014). The variety both in mineral composition and in ore distribution within a deposit might be connected with many periods of the magmatism activity and formation of geologic structures. The inhomogeneity is also reflected in variable ratios of different elements: Cu/Au, Au/Ag, and so on (Bonev et al., 2002; Zhu, 2016). Depending on the local geologic conditions, the IOCG deposits can be poor or rich in Fe, Cu, or other mentioned elements (Requia and Fontboté, 2000; Gandhi, 2003; Requia et al., 2003). Therefore not only can Fe or Cu be the main mined ores, but also Au, Ag, U or REE are valuable commodities.

There is an important role for geochemistry in the exploration workflow. Especially, for very broad distribution of trace elements around IOCG deposits, and these can be used to recognize 'halos' within mineral systems, also for deposits formed beneath a thick sediment surface (Fabris et al., 2015).

In geochemistry the stochastic dependences between different major and trace elements occurring in a deposit are often analyzed, because the relations can enable us to understand and to explain some unexpected phenomena or discover some valuable rules. For example, in the ores of high-Fe grade, there is often low Ti

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with variable Cu, Au, Ag, and REE, or in allanites-Ce the REE concentration is inversely proportional to the Ca contents (Zhao and Zhou, 2011; Barton, 2014). Silver contents in multistage deposits (skarn, massive sulfides, and black shale) increase abruptly in later low-temperature assemblages regardless of the deposit type (Gas'kov, 2017). Letnikova et al. (2011) used geochemical correlations of different oxides to reconstruct the geodynamic processes of forming deposits in the Tuva–Mongolian Massif. In the placer gold deposits in the East of the Siberian Platform, the Ag content decreases, and Cu has an increasing tendency with increasing Au fineness (Nikiforova et al., 2018).

Although the Sin Quyen IOCG deposit was investigated by several scientists, they focused principally on the geologic structure, ore crystallization ages, and occurrence of the specific minerals (Ta, 1975; McLean, 2001; Ishihara et al., 2011; Gas'kov et al., 2012; Li and Zhou, 2018; Pieczonka et al., 2019). The correlation coefficients between some elements in the Sin Quyen IOCG deposit were also estimated by Gas'kov et al. (2012), but the correlations were not interpreted or considered very little. In this paper we present some interesting characteristic correlations between chalcophile elements (Cu, Ag, Au, Pb, Bi, Te, and Zn), the siderophile elements (Fe, Co, and Ni), and the lithophile elements as well as between the radioactive elements (Th and U) and major ore elements Cu, Au, Ag, and REE. In the Sin Quyen IOCG deposit, the sulfur- and ironbearing minerals are dominating, but there is no correlation between these elements and others, even with Cu; however, the phenomena will also be considered.

STUDY AREA

The Sin Quyen IOCG deposit is located in the Lào Cai Province, 300 km to the northwest of Hanoi and one km from the Red River, which is the natural boundary with China (Fig. 1). The coordinates of the deposit are 22°37′20″ N and 103°48′00″ E, and its area is 200 ha. From the geological point of view, the deposit is within the Red River zone in the west of the Fanxipan belt. The Fanxipan belt divides North Vietnam into the South China and Indochina blocks and extends in the NW–SE direction, being nearly 300 km long in the Vietnam territory. The Fanxipan belt is composed of a high-grade metamorphic complex zone. The Red River zone is composed of the Suối Chiêng and Sin Quyen formations (Fig. 2). The Suối Chiêng Formation (nearly 600 m in thickness) is composed principally of Proterozoic terrigenous sediments and granitic gneiss, biotite—amphibole gneiss, and biotite schists. The Suối Chiêng Formation is covered conformably by the Sin Quyen Formation, 1200 m in thickness. From the facies point of view, the Sin Quyen Formation is divided into the lower and upper units. In the lower unit, there is gneiss composed of biotite, muscovite, and graphite quartz,

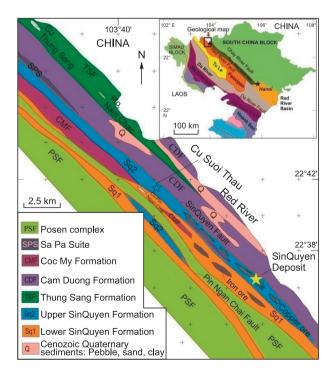


Fig. 1. Localization of the Sin Quyen deposit on the geological sketch map of North Vietnam.

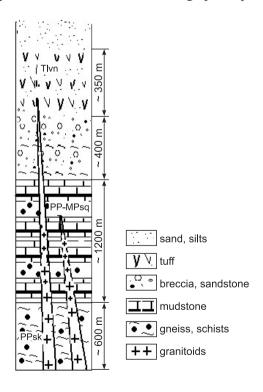


Fig. 2. Schematic illustration of the rock formation in the Sin Quyen region.

while the composition of the upper unit is similar, but without graphite. The Sin Quyen Formation is intruded by several mafic intrusive dikes or lenses and is overlain conformably by the Cambrian-Ordovician Cam Duong sediments (McLean, 2001; Ishihara et al., 2011; Gas'kov et al., 2012).

The ore bodies of the Sin Quyen IOCG deposit are principally hosted in the Sin Quyen Formation. They occur as the lenses several tens of meters thick and up to a few hundred meters long, trending NW–SE and dipping near-vertically (70–90°) (Fig. 3). The major ore minerals are Au- and Ag-rich copper and iron sulfides (chalcopyrite, pyrite, and pyrrhotite) and iron oxides (magnetite and hematite). The average grade of Cu, LREE, and Au is equal to 0.9 wt.%, 0.7 wt.%, and 0.44 ppm, respectively. With the Cu grade being 0.9 wt.% and the maximum depth of the



Fig. 3. Cross section of the ore body (photo, 2015, looking in the NW direction).

ore body occurrence being 350 m b.s.l., the calculated copper resource of the Sin Quyen IOCG deposit amounts to about 90 Mt (McLean, 2001; Pham, 2015). The deposit has an uncommon ore composition and is divided horizontally into two parts (Fig. 4). The first one is widespread in the central and eastern areas; in this part the main ore minerals are chalcopyrite, pyrrhotite, and pyrite, which make up about 90% of the ore composition. The second part is localized in the western area, where the major minerals are magnetite, pyrite, chalcopyrite, and pyrrhotite, constituting from a few percent to 50% of ore (McLean, 2001; Gas'kov et al., 2012). Because of the occurrence of the large fracture system, the oxidized zone is clearly observed in the upper part at a depth of about 100 m below the Earth's surface (Fig. 5) (Pieczonka et al., 2019).

According to Li et al. (2017), there were four principal mineralization stages in the deposit region: (1) the paragenetic sequence, including the sodic alteration, which happened in the Proterozoic; (2) the calcic-potassic alteration and associated Fe-REE-(U) mineralization took place duving the Neoproterozoic (841 to 836 Ma); (3) Cu-Au mineralization (probably at 500 Ma) (Pieczonka et al., 2015, 2019); (4) metamorphism took place at 30 Ma, and the sulfide-(quartz-carbonate) veins were mostly established. The mineralization of the Sin Quyen deposit basically falls within the age range of the Neoproterozoic igneous rocks 860–740 Ma) (Li et al., 2017).

MATERIALS AND METHODS

In November 2014 at the Sin Quyen IOCG deposit, 50 solid samples were collected from massive ores, host rocks, reservoir sediments, Cu- and Fe-concentrates, and waste dumps. The localization of the sampling places is shown in Fig. 6.

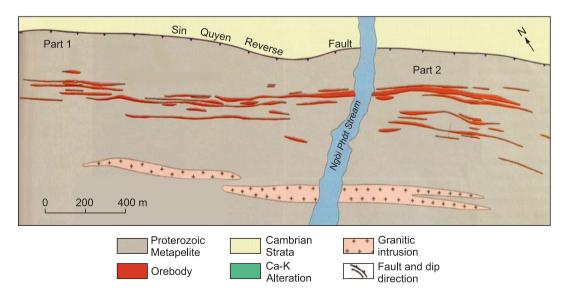


Fig. 4. Geological sketch map of the Sin Quyen deposit, modified after (Ta, 1975).



Fig. 5. View of weathered zone (photo, 2014).

All the collected samples were analyzed using an optical microscope at AGH University of Science and Technology (AGH-UST). Based on the results of the microscope analysis, 39 samples were selected for analysis of the chemical compositions and natural radionuclides. The chemical composition was analyzed at Bureau Veritas Mineral Laboratories in Canada using the method assigned as AQ251 and NAA. The sample of 0.5 g was digested in Aqua Regia at 90 °C, and then ICP MS studies were carried out. A detailed description of the analytical methods, detection limits, and uncertainties can be downloaded from the ACME Laboratories website at www.acmelab.com. Analytical uncertainties are typically 5% for most of the analyzed elements. The detection limit for REE varies from 0.02 to 0.5 ppm. For the natural radionuclide determi-

nation, the sample was milled until the grains became smaller than 2 mm. Then it was dried in an oven at 120 °C for 24 h to ensure that moisture was completely removed. After that it was weighted and packed in a cylindrical aluminum beaker and sealed to prevent the escape of radon. The weighed and tightly sealed samples were left for at least 21 days to reach secular equilibrium between ²²⁶Ra and ²²²Rn as well as its "daughters" (mostly ²¹⁴Bi and ²¹⁴Pb). The activity concentration was determined using a semiconductor HPGe detector (Canberra GX4020) with 42% relative efficiency. The energy resolution of the spectrometer at the line 1333 keV (⁶⁰Co) is about 2 keV. As standard samples, reference materials RG produced by the International Atomic Energy Agency (IAEA) were used. Samples were measured in a cylindrical beaker with a volume of 48 cm³ (sample diameter 70 mm, height 12.5 mm) placed directly on the detector. The sample measurement time amounted to about 50 h. A detailed description of the methodology is presented by Jodłowski and Kalita (2010).



Fig. 6. Sampling localization.

RESULTS AND DISCUSSION

The analyzed chemical concentrations of most of the measured elements in the samples varied in the broad ranges (Table 1). The ratio of the maximum to minimum concentrations in the ore samples of the major elements ranges from 10² to 10⁵ (ppm). The Fe concentration in the ore ranges from about 1 to 40%. The maximum concentration of Fe in the massive ore is at the level of that in the Fe concentrate (samples W18 and W37); Cu content ranges from about 0.004% to 11% (samples W31a and S4); the average Au and Ag concentrations are higher than those in the Earth's crust by about 105 and 103 times and equal to 1662 and 1163 ppb, respectively. Gold and silver are randomly occurring as an electrum mineral in vein forms (Fig. 7a). The economic or anomalous gold is characteristic of IOCG deposits in the world (Zhu, 2016). In the deposit the REE-bearing minerals are allanites occurring in a disseminated manner (Fig. 7b). The total concentration of rare-earth elements (TREE) varies from 22 to about 2500 ppm with 700 ppm of average. The concentration of LREE is significantly higher than that of HREE, their average ratio (LREE/HREE) being equal to 70. The sulfur grade ranges from 0.06 to 7.5% with 2.04% of average. This value is about 103 times higher than the crustal average. The average U and Th concentrations are 84 and 13 ppm and higher than the Earth's average concentration by 24 and 1.4 times, respectively, so the uranium is the main radioactive element in the deposit. The general reasons for uranium enrichment in an IOCG deposit might include the hydrothermal fluids (Hitzman and Valenta, 2005).

Using the data in Table 1, the correlations between different elements were made, and their coefficients are summarized in Table 2. All the values of correlation coefficients (R) higher than 0.5 are marked in bold. According to the statistics background and excluding the relations between sulfur and iron with other elements, we consider only the strong relations, i.e., those with R higher than 0.7. The correlation coefficients between Cu and Ag, Te, Bi, Pb, and Au are higher than 0.7 and equal to 0.94, 0.94, 0.90, 0.82, and 0.73, respectively (Table 2, Fig. 8a-e). Copper, gold, and silver belong to the chalcophile elements group, which naturally prefers to bond with sulfur to form the resist compounds (Gas'kov, 2017; Palyanova et al., 2018). Gold and silver often occur together with pyrite, chalcopyrite, and pyrrhotite (Fig. 7a). These elements are in a strong correlation (R = 0.79 (Fig. 9)), indicating close similarity in their geochemical properties.

The Au–Ag alloy often occurs in microvein form in gold and copper minerals with trace elements of Hg (Gas'kov et al., 2001; Knight and Leitch, 2001). The Cu–Au correlation is lower than Cu–Ag (compare Figs. 8a and 8e), indicating that a part of Au formed separately in native form, and the other part of Au crystallized together with Ag and Cu. At the same time, silver is more affine to sulfur than to gold and tends to enter sulfide minerals (Gas'kov, 2017). These processes depend on the content of Au, Ag, and Cu in the hydrothermal fluid, crystallization temperature, and sulfur fugacity (Gas'kov, 2017; Palyanova et al., 2018). The significantly high

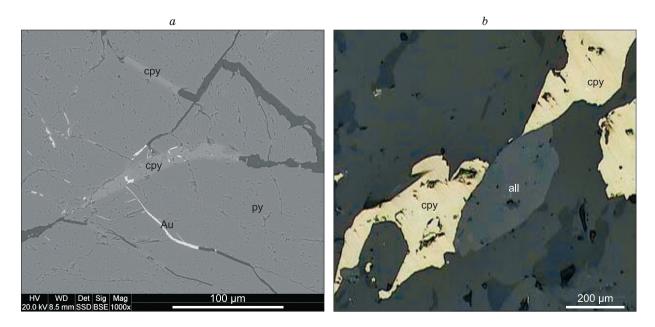


Fig. 7. BSE image showing the position of electrum (Au) in relation to pyrite (py) and chalcopyrite (cpy) (a); b, intergrowth of allanite (all) with chalcopyrite (cpy). Reflected light.

Table 1. Bulk chemical analyses of the samples from the Sin Quyen deposit (ACME Laboratories)

| Elements | s Fe | Mn | Co | Ni | Au | Cu | Zn | Ag | Pb | Ga | Ge | S | Notes |
|----------|-------|------|-------|-------|----------|---------|-------|--------|-------|------|------|--------|------------------------|
| Units | % | ppm | ppm | ppm | ppb | ppm | ppm | ppb | ppm | ppm | ppm | % | |
| MDL | 0.01 | 1 | 0.1 | 0.1 | 0.2 | 0.01 | 0.1 | 2 | 0.01 | 0.1 | 0.1 | 0.02 | |
| M1 | 25.52 | 274 | 328.7 | 240.3 | 502.6 | 11,539 | 40.9 | 508 | 2.79 | 4 | 0.3 | 7.46 | Ep-Am rock, Cu-Fe ore |
| M2 | 7.74 | 308 | 47.6 | 21.4 | 511.1 | 32,225 | 85.9 | 1188 | 3.79 | 5.5 | 0.4 | 2.38 | Ep-Am rock, Cu ore |
| M3 | 18.34 | 512 | 225.3 | 220.7 | 107.6 | 6751 | 21.6 | 216 | 4.98 | 5.1 | 0.7 | 3.97 | Ep-Am rock |
| M4 | 29.14 | 226 | 119.7 | 43.4 | 991.8 | 44,900 | 67.9 | 1344 | 7.01 | 11.4 | 0.6 | 5.35 | massive Cu-Fe ore |
| M5 | 28.45 | 528 | 82.3 | 22.7 | 343.5 | 29,700 | 50.3 | 1075 | 17.53 | 17.8 | 0.8 | 1.14 | Cu–Fe ore |
| M6 | 13.36 | 499 | 57.2 | 27.4 | 237.5 | 26,524 | 187.1 | 711 | 5.29 | 10.7 | 0.5 | 1.69 | Bt-Am rock, Cu ore |
| M7 | 31.35 | 305 | 71.8 | 37 | 59.3 | 4972 | 38.8 | 211 | 2.49 | 14.7 | 0.9 | 1.87 | massive Fe ore |
| M8 | 24.28 | 1028 | 123 | 58.5 | 138 | 10,914 | 137.8 | 506 | 3.7 | 22.1 | 0.7 | 2.58 | massive Cu-Fe ore |
| N1 | 4.31 | 330 | 24.1 | 18.7 | 657.3 | 8811 | 33.3 | 1034 | 1.64 | 10.7 | 0.4 | 0.91 | Ep-Qtz-Pl rock |
| N2 | 1.18 | 137 | 4.5 | 10.3 | 102.3 | 404 | 9.1 | 98 | 1.5 | 4 | 0.1 | 0.06 | Carbonate-quartz rock |
| N3 | 12.26 | 791 | 74.5 | 43.6 | 132.3 | 7695 | 48.4 | 754 | 2.38 | 22.9 | 0.7 | 2.15 | skarn |
| N4 | 13.21 | 583 | 57.3 | 23.1 | 1204.4 | 16,976 | 173.5 | 1475 | 3.77 | 15.9 | 0.6 | 2.52 | Bt-Am rock, Cu ore |
| N5 | 25.62 | 605 | 78.8 | 35.4 | 462.9 | 37,861 | 118.2 | 1569 | 3.13 | 16.4 | 0.7 | 1.85 | Bt-Ep rock, Cu-Fe ore |
| N6 | 25.97 | 332 | 140.4 | 57.1 | 12,687.5 | 74,400 | 195.9 | 4159 | 33.92 | 13.8 | 0.6 | 2.66 | Cu–Fe ore |
| N7 | 7.66 | 414 | 44.8 | 23.9 | 727.7 | 17,769 | 48.4 | 581 | 1.94 | 10.6 | 0.4 | 1.14 | Cb-Qtz rock, Cu ore |
| N8 | 11.13 | 399 | 67.2 | 40.9 | 161.9 | 20,614 | 59.1 | 488 | 3.41 | 15 | 0.3 | 1.12 | Bt-Qtz-Am rock Cu ore |
| N9 | 6.43 | 627 | 16.8 | 9.7 | 88.9 | 1302 | 26.4 | 83 | 1.31 | 9.1 | 0.4 | 0.16 | Amphibolite |
| N10 | 12.89 | 449 | 86.9 | 35.2 | 175.9 | 28,309 | 96.4 | 952 | 2.8 | 23.1 | 0.3 | 1.26 | Amphibolite Cu ore |
| N11 | 14.17 | 417 | 151.2 | 94.7 | 18,503.7 | 82,400 | 145.8 | 3050 | 24.27 | 11.7 | 0.3 | 2.95 | Massive Cu ore |
| N12 | 20.72 | 332 | 41.2 | 18.5 | 598.1 | 11,258 | 51.8 | 498 | 3.84 | 15.5 | 0.5 | 0.86 | Ep-Am rock, Cu-Fe ore |
| S1 | 10.21 | 521 | 61.2 | 45.6 | 121.2 | 3447 | 91.6 | 283 | 3.07 | 13.5 | 0.4 | 2.22 | Bt-Am schist |
| S2 | 21.55 | 240 | 128.6 | 32 | 407.8 | 21,709 | 82.6 | 1668 | 3.56 | 15.9 | 0.7 | 2.23 | Cu–Fe ore |
| S3 | 31.55 | 255 | 140.5 | 39.4 | 294.7 | 51,806 | 182.2 | 2311 | 26.21 | 13.4 | 0.7 | 2.02 | Massive Cu-Fe ore |
| S4 | 30.6 | 114 | 182.2 | 91.3 | 10,531.2 | 107,878 | 152.2 | 4646 | 24.6 | 9.7 | 0.6 | 2.2 | Massive Cu-Fe ore |
| S5 | 21.02 | 272 | 60 | 24 | 681.2 | 26150 | 77.9 | 1090 | 6.09 | 9.6 | 0.5 | 1.84 | Cu–Fe ore |
| S6 | 21.53 | 244 | 139.9 | 51.7 | 2038.6 | 76,083 | 109.9 | 2939 | 15.53 | 7.7 | 0.5 | 2.43 | Massive Cu-Fe ore |
| S7 | 2.08 | 156 | 3.6 | 4.9 | 10.4 | 394 | 12.6 | 30 | 0.89 | 6.2 | 0.1 | 0.07 | Carbonate-quartz rock |
| S8 | 26.06 | 334 | 65.2 | 28.6 | 750.1 | 19,988 | 43.8 | 1844 | 2.14 | 18.6 | 0.7 | 1.75 | Massive Cu-Fe ore |
| S9 | 23.59 | 173 | 112.1 | 41 | 897.7 | 58,040 | 104 | 2107 | 10.56 | 8.1 | 0.4 | 2.05 | Cu–Fe ore |
| W-15 | 2.73 | 1085 | 12.2 | 7.3 | 3.1 | 186 | 32.5 | 8 | 1.76 | - | _ | 0.1 | ore, open pit |
| W-18 | >40 | 319 | 99.2 | 41.4 | 2358.2 | >10,000 | 88.3 | 1836 | 5.46 | _ | _ | 4.19 | massive ore |
| W-25 | 5.81 | 758 | 66.1 | 35.7 | 28.6 | 2935 | 34.1 | 139 | 7.61 | _ | _ | 1.7 | Ep-Am rock |
| W-31 | 15.28 | 1479 | 29.1 | 9.4 | 16.9 | 3067 | 57.7 | 113 | 3.11 | - | _ | 0.41 | skarn |
| W-31a | 0.86 | 1264 | 2.3 | < 0.1 | 1.6 | 39 | 33.3 | 14 | 3.7 | - | _ | < 0.02 | skarn with garnet |
| Min | 0.86 | 114 | 2.3 | 4.9 | 1.6 | 39 | 9.1 | 8 | 0.89 | 4 | 0.1 | 0.06 | |
| Max | 40 | 1479 | 328.7 | 240.3 | 18,504 | 107,900 | 196 | 4646 | 33.92 | 23.1 | 0.9 | 7.46 | |
| Average | | 480 | 86.6 | 46.5 | 1662.81 | 25,670 | 80.6 | 1163 | 7.23 | 12.5 | 0.51 | 2.04 | |
| Std. Dev | 10.4 | 324 | 68.2 | 51.7 | 4033.42 | 27,465 | | 1168 | 8.37 | 5.38 | 0.20 | 1.53 | |
| W-36 | 35.0 | 236 | 183 | 91.6 | 6489.7 | >10,000 | | 30,909 | 40.8 | _ | _ | 8.33 | Cu-concentrate |
| W-37 | >40 | 356 | 135.3 | 84.8 | 148.2 | 998 | 28 | 230 | 3.56 | _ | _ | 3.62 | Fe-concentrate |
| W-39 | 10.6 | 880 | 46.6 | 26.2 | 68.8 | 555 | 64.3 | 136 | 4.97 | _ | _ | 0.66 | Waste I |
| W-40 | 9.57 | 792 | 36.6 | 24.1 | 67.3 | 386 | 52.2 | 86 | 4.2 | _ | _ | 0.6 | Waste II |
| W-44 | 12.17 | 711 | 30.9 | 20.1 | 166.7 | 335 | 42.3 | 86 | 5.31 | _ | _ | 0.77 | Waste out from tailing |

(continued on next page)

Table 1 (continued)

| Elements | Sn | Те | Tl | Bi | Cd | U | Th | Sr | V | Cs | Cr | Ti | Notes |
|----------|------|--------|------|------|------|-------|------|-------|------|-------|------|-------|------------------------|
| Units | ppm | ppm | ppm | ppm | ppm | ppm | ppm | ppm | ppm | ppm | ppm | % | |
| MDL | 0.1 | 0.02 | 0.02 | 0.02 | 0.01 | 0.1 | 0.1 | 0.5 | 2 | 0.5 | 0.5 | 0.001 | |
| M1 | 17.8 | 1.53 | 0.06 | 0.98 | 0.18 | 27.9 | 11.3 | 8.5 | 28 | 0.22 | 16 | 0.025 | Ep-Am rock, Cu-Fe ore |
| M2 | 25.3 | 1.5 | 0.06 | 1.47 | 0.39 | 91.9 | 30.5 | 48 | 50 | 0.38 | 8.1 | 0.078 | Ep-Am rock, Cu ore |
| M3 | 67.3 | 1.52 | 0.02 | 1.23 | 0.1 | 83.5 | 28.6 | 20.9 | 44 | 0.8 | 18.8 | 0.072 | Ep-Am rock |
| M4 | 19.6 | 3.53 | 0.21 | 2.85 | 0.45 | 28.4 | 7.6 | 11.3 | 90 | 3.34 | 19.3 | 0.083 | massive Cu-Fe ore |
| M5 | 14.8 | 1.71 | 0.57 | 1.22 | 0.23 | 219.7 | 12.6 | 102.1 | 104 | 6.72 | 20 | 0.141 | Cu–Fe ore |
| M6 | 22.7 | 1.06 | 0.34 | 0.5 | 0.7 | 36.1 | 12.6 | 19.3 | 50 | 3.14 | 26.8 | 0.098 | Bt-Am rock, Cu ore |
| M7 | 21.1 | 1.15 | 0.03 | 0.28 | 0.12 | 5 | 3.7 | 12.3 | 37 | 0.41 | 5 | 0.017 | massive Fe ore |
| M8 | 17.1 | 2.42 | 0.18 | 0.8 | 0.32 | 5.9 | 5.7 | 32.2 | 69 | 5.5 | 9.6 | 0.058 | massive Cu-Fe ore |
| N1 | 17.7 | 0.63 | 0.56 | 1 | 0.12 | 14.5 | 31.5 | 13.2 | 41 | 10.85 | 23.4 | 0.254 | Ep-Qtz-Pl rock |
| N2 | 3.5 | 0.02 | 0.12 | 0.04 | 0.03 | 5.5 | 6.5 | 17 | 10 | 2.38 | 12.6 | 0.069 | Carbonate-quartz rock |
| N3 | 18.1 | 1.04 | 1.28 | 1.4 | 0.1 | 53.9 | 19.2 | 26.8 | 99 | 26.32 | 50.3 | 0.241 | skarn |
| N4 | 27.1 | 1.99 | 0.87 | 1.16 | 1.46 | 33.7 | 23.4 | 9.7 | 65 | 16.93 | 36.7 | 0.148 | Bt-Am rock, Cu ore |
| N5 | 21.3 | 2.57 | 0.72 | 2.14 | 0.68 | 9.1 | 9.9 | 16.3 | 112 | 5.58 | 30 | 0.191 | Bt-Ep rock, Cu-Fe ore |
| N6 | 37.9 | 5.52 | 0.46 | 3.81 | 1.58 | 514.7 | 11.8 | 27.7 | 103 | 2.6 | 20 | 0.113 | Cu–Fe ore |
| N7 | 20.2 | 0.87 | 0.23 | 0.73 | 0.25 | 12.3 | 5.2 | 16.4 | 87 | 3.03 | 26.9 | 0.116 | Cb-Qtz rock, Cu ore |
| N8 | 8.8 | 0.62 | 0.62 | 0.36 | 0.26 | 60.6 | 7.4 | 6.6 | 67 | 8 | 117 | 0.167 | Bt-Qtz-Am rock Cu or |
| N9 | 21.6 | 0.08 | 0.07 | 0.05 | 0.06 | 10.7 | 25.9 | 20.6 | 50 | 1.36 | 18.6 | 0.087 | Amphibolite |
| N10 | 9.3 | 1.36 | 1.1 | 1.44 | 0.49 | 60.2 | 22.2 | 5.7 | 104 | 21.27 | 46.2 | 0.266 | Amphibolite Cu ore |
| N11 | 20.8 | 4.44 | 0.42 | 4.64 | 1.02 | 335.6 | 10.1 | 17.8 | 78 | 2.27 | 32.5 | 0.061 | Massive Cu ore |
| N12 | 5.6 | 1.14 | 0.88 | 0.84 | 0.15 | 41.6 | 14.3 | 8.3 | 87 | 14.41 | 63.8 | 0.266 | Ep-Am rock, Cu-Fe or |
| S1 | 18.5 | 0.66 | 1.88 | 0.73 | 0.21 | 50.8 | 9.1 | 8.5 | 48 | 48.69 | 25.7 | 0.199 | Bt-Am schist |
| S2 | 10.4 | 1.32 | 0.72 | 2.36 | 0.72 | 30.3 | 13 | 17.7 | 92 | 11.22 | 4 | 0.116 | Cu–Fe ore |
| S3 | 36.3 | 4.18 | 0.38 | 3.01 | 1.17 | 362.8 | 3 | 8.7 | 92 | 6.52 | 11.6 | 0.099 | Massive Cu–Fe ore |
| S4 | 24.1 | 7.13 | 0.08 | 4.67 | 0.7 | 319.2 | 13.1 | 25 | 81 | 1.01 | 1.9 | 0.045 | Massive Cu–Fe ore |
| S5 | 14 | 1.54 | 0.21 | 1.16 | 0.38 | 74.6 | 19.6 | 22.2 | 73 | 3.61 | 28.4 | 0.111 | Cu–Fe ore |
| S6 | 18.5 | 3.95 | 0.22 | 2.31 | 0.57 | 139 | 22.5 | 43.7 | 67 | 1.51 | 15.8 | 0.074 | Massive Cu–Fe ore |
| S7 | 1 | 0.03 | 0.06 | 0.06 | 0.01 | 3.3 | 12.8 | 6.7 | 15 | 0.63 | 6.9 | 0.015 | Carbonate-quartz rock |
| S8 | 10.7 | 1.41 | 0.53 | 2.34 | 0.11 | 37.4 | 42.4 | 16.2 | 138 | 5.71 | 25.9 | 0.17 | Massive Cu–Fe ore |
| S9 | 13.9 | 3.5 | 0.19 | 2.06 | 0.67 | 105 | 20.6 | 21.4 | 61 | 2.32 | 19.1 | 0.077 | Cu–Fe ore |
| W-15 | _ | 0.05 | _ | 0.07 | 0.06 | 1.17 | 2.2 | 90.8 | 51 | _ | _ | 0.283 | ore, open pit |
| W-18 | _ | 3.6 | _ | 2.58 | 0.41 | 56.51 | 2.9 | 11.4 | 123 | _ | _ | 0.075 | massive ore |
| W-25 | _ | 0.28 | _ | 0.31 | 0.11 | 8.35 | 1.4 | 128 | 50 | _ | _ | 0.303 | Ep-Am rock |
| W-31 | _ | 0.15 | _ | 0.56 | 0.03 | 16.31 | 0.9 | 22.3 | 74 | _ | _ | 0.268 | skarn |
| W-31a | _ | < 0.02 | _ | 0.08 | 0.07 | 0.98 | 0.5 | 98.2 | <2 | _ | _ | 0.012 | skarn with garnet |
| Min | 1 | 0.02 | 0.02 | 0.04 | 0.01 | 0.98 | 0.5 | 5.7 | 10 | 0.22 | 1.9 | 0.012 | |
| Max | 67.3 | 7.13 | 1.88 | 4.67 | 1.58 | 514.7 | 42.4 | 128 | 138 | 48.69 | 117 | 0.303 | |
| Average | 19.5 | 1.9 | 0.5 | 1.4 | 0.4 | 84.0 | 13.6 | 28.3 | 70.9 | 7.5 | 25.5 | 0.1 | |
| Std Dev. | 12.4 | 1.7 | 0.4 | 1.3 | 0.4 | 122.6 | 10.2 | 30.3 | 30.2 | 10.3 | 22.5 | 0.1 | |
| W-36 | _ | 4.91 | _ | 5.39 | 3.31 | 20.56 | 2.2 | 52.1 | 62 | _ | _ | 0.06 | Cu-concentrate |
| W-37 | _ | 0.64 | _ | 1.28 | 0.1 | 22.7 | 2.9 | 13.1 | 219 | _ | _ | 0.125 | Fe-concentrate |
| W-39 | _ | 1.04 | _ | 1.74 | 0.14 | 32.56 | 12.2 | 51 | 89 | _ | _ | 0.245 | Waste I |
| W-40 | _ | 0.86 | _ | 1.32 | 0.14 | 30.64 | 8.7 | 45.1 | 83 | _ | _ | 0.256 | Waste II |
| W-44 | _ | 0.38 | _ | 1.68 | 0.06 | 62.43 | 11.3 | 46 | 85 | _ | _ | 0.225 | Waste out from tailing |

(continued on next page)

Table 1 (continued)

| Elements | Ba | Mg | Al | Na | K | Ca | Nb | Rb | Sc | Y | LREE | HREE | TREE | Notes |
|----------|------|------|------|------|------|------|------|-------|------|-------|------|------|------|------------------------|
| Units | ppm | % | % | % | % | % | ppm | ppm | ppm | ppm | ppm | ppm | ppm | |
| MDL | 0.5 | 0.01 | 0.01 | 0 | 0.01 | 0.01 | 0.02 | 0.01 | 0.02 | 0.01 | 0.01 | 0.01 | 0.01 | |
| M1 | 7 | 0.14 | 0.55 | 0.09 | 0.14 | 1.09 | 0.74 | 2.5 | 1.1 | 6.65 | 487 | 3.8 | 490 | Ep-Am rock, Cu-Fe ore |
| M2 | 6.7 | 0.34 | 0.95 | 0.12 | 0.19 | 2.16 | 1.5 | 4.9 | 3.2 | 20.41 | 2245 | 11.1 | 2256 | Ep-Am rock, Cu ore |
| M3 | 4 | 0.03 | 0.59 | 0.01 | 0.02 | 4.12 | 2.49 | 3.8 | 1.8 | 81.39 | 1077 | 44.4 | 1122 | Ep-Am rock |
| M4 | 13.4 | 0.25 | 0.56 | 0.06 | 0.25 | 0.59 | 2.55 | 24.5 | 2 | 9.49 | 704 | 4.7 | 709 | massive Cu–Fe ore |
| M5 | 170 | 1.71 | 2.03 | 0.02 | 2.3 | 2.58 | 2.03 | 115 | 3.3 | 17.2 | 1378 | 10.3 | 1388 | Cu–Fe ore |
| M6 | 130 | 0.53 | 1.63 | 0.08 | 1.15 | 1.4 | 1.27 | 56.8 | 2.6 | 9.12 | 622 | 5.1 | 627 | Bt-Am rock, Cu ore |
| M7 | 10.9 | 0.14 | 0.68 | 0.11 | 0.13 | 0.92 | 0.33 | 4.3 | 1.4 | 4.24 | 145 | 2.3 | 148 | massive Fe ore |
| M8 | 88.2 | 0.69 | 2.13 | 0.11 | 0.48 | 2.37 | 0.28 | 58.2 | 3.7 | 8.32 | 214 | 4.8 | 219 | massive Cu–Fe ore |
| N1 | 197 | 2.77 | 2.82 | 0.07 | 2.81 | 0.57 | 0.26 | 112 | 7.5 | 46.83 | 1466 | 25.9 | 1492 | Ep-Qtz-Pl rock |
| N2 | 53.8 | 0.61 | 0.88 | 0.16 | 0.58 | 1.51 | 0.26 | 24.4 | 3.7 | 38.6 | 575 | 19.7 | 595 | Carbonate-quartz rock |
| N3 | 247 | 3.39 | 4.81 | 0.01 | 3.87 | 1.99 | 1.2 | 194.2 | 5.5 | 11.97 | 961 | 6.0 | 967 | skarn |
| N4 | 128 | 0.59 | 2.16 | 0.17 | 1.11 | 1.29 | 1.14 | 107.7 | 6.2 | 14.87 | 672 | 7.8 | 680 | Bt-Am rock, Cu ore |
| N5 | 155 | 1.52 | 2.28 | 0.03 | 2.21 | 1.04 | 1.47 | 114.4 | 11.9 | 13.33 | 832 | 7.2 | 840 | Bt-Ep rock, Cu-Fe ore |
| N6 | 80.6 | 0.48 | 1.08 | 0.04 | 0.62 | 1.02 | 0.72 | 39.1 | 2.4 | 17.85 | 626 | 10.2 | 636 | Cu–Fe ore |
| N7 | 112 | 0.91 | 1.99 | 0.2 | 0.76 | 1.46 | 0.37 | 37.8 | 3.4 | 9.57 | 184 | 4.8 | 189 | Cb-Qtz rock, Cu ore |
| N8 | 241 | 2.64 | 3.79 | 0.05 | 2.55 | 0.3 | 0.34 | 112 | 6.1 | 7.43 | 126 | 4.1 | 130 | Bt-Qtz-Am rock, Cu ore |
| N9 | 21.3 | 1.26 | 2.16 | 0.34 | 0.26 | 2.82 | 0.27 | 10.3 | 4.1 | 13.91 | 173 | 6.8 | 179 | Amphibolite |
| N10 | 284 | 5.43 | 5.9 | 0.01 | 4.11 | 0.32 | 1.11 | 178.5 | 5.7 | 8.2 | 154 | 4.5 | 159 | Amphibolite Cu ore |
| N11 | 34.2 | 1.5 | 2.42 | 0.07 | 0.3 | 1.51 | 0.43 | 20.4 | 2.5 | 10.17 | 292 | 6.1 | 298 | Massive Cu ore |
| N12 | 364 | 1.12 | 3.22 | 0.05 | 2.97 | 0.38 | 0.98 | 150 | 3.6 | 7.09 | 475 | 3.3 | 478 | Ep-Am rock, Cu-Fe ore |
| S1 | 159 | 3.35 | 3.57 | 0.03 | 3.3 | 0.46 | 0.58 | 294.2 | 2.4 | 4.99 | 421 | 2.5 | 424 | Bt-Am schist |
| S2 | 104 | 2.57 | 2.19 | 0.03 | 2.84 | 0.49 | 1.73 | 170 | 2.2 | 10.4 | 656 | 4.9 | 661 | Cu–Fe ore |
| S3 | 57.6 | 0.5 | 1 | 0.04 | 0.79 | 0.6 | 1.55 | 59 | 1.6 | 11.42 | 177 | 6.4 | 184 | Massive Cu–Fe ore |
| S4 | 12.9 | 0.25 | 0.3 | 0.02 | 0.17 | 0.98 | 1.41 | 9.4 | 1.1 | 30.56 | 1694 | 15.8 | 1710 | Massive Cu–Fe ore |
| S5 | 74.8 | 0.45 | 1.14 | 0.1 | 0.72 | 0.76 | 1.95 | 45 | 3.5 | 9.55 | 1316 | 5.2 | 1321 | Cu–Fe ore |
| S6 | 32.4 | 0.46 | 0.93 | 0.11 | 0.43 | 1.56 | 1.5 | 24.7 | 2.8 | 17.35 | 2455 | 8.9 | 2464 | Massive Cu–Fe ore |
| S7 | 20 | 0.29 | 0.79 | 0.05 | 0.2 | 0.49 | 0.08 | 14.9 | 2.1 | 14.18 | 167 | 6.7 | 173 | Carbonate-quartz rock |
| S8 | 170 | 0.68 | 1.8 | 0.04 | 1.38 | 0.65 | 0.71 | 88.4 | 3.5 | 11.06 | 1364 | 5.6 | 1369 | Massive Cu–Fe ore |
| S9 | 48.3 | 0.34 | 0.81 | 0.08 | 0.51 | 0.64 | 1.59 | 30.8 | 1.8 | 10.18 | 1236 | 5.3 | 1241 | Cu–Fe ore |
| W-15 | 154 | 1.03 | 8.52 | 4.22 | 1.34 | 6.72 | _ | _ | 9 | 17 | 51 | 7.3 | 59 | ore, open pit |
| W-18 | 12.8 | 0.55 | 1.5 | 0.56 | 0.22 | 0.55 | _ | _ | 5 | 10 | 239 | 3.6 | 242 | massive ore |
| W-25 | 18.1 | 1.6 | 6.21 | 1.22 | 0.29 | 3.23 | _ | _ | 22 | 66 | 189 | 24.6 | 213 | Ep-Am rock |
| W-31 | 31.4 | 3.61 | 4.58 | 1.03 | 1.07 | 6.04 | _ | _ | 16 | 52 | 122 | 20.7 | 142 | skarn |
| W-31a | 6.2 | 0.26 | 1.95 | 0.02 | 0.02 | 29.1 | _ | _ | 1 | 11 | 19 | 2.4 | 22 | skarn with garnet |
| Min | 4 | 0.03 | 0.3 | 0.01 | 0.02 | 0.3 | 0.08 | 2.5 | 1 | 4.24 | 19 | 2 | 22 | |
| Max | 364 | 5.43 | 8.52 | 4.22 | 4.11 | 29.1 | 2.55 | 294.2 | 22 | 81.39 | 2455 | 44 | 2464 | |
| Average | 95.6 | 1.2 | 2.3 | 0.3 | 1.2 | 2.4 | 1.1 | 72.7 | 4.6 | 18.6 | 692 | 9 | 701 | |
| Std Dev. | 92.4 | 1.3 | 1.9 | 0.7 | 1.2 | 5.0 | 0.7 | 71.7 | 4.4 | 17.9 | 632 | 9 | 634 | |
| W-36 | 36.1 | 0.32 | 1.07 | 0.24 | 0.29 | 1.9 | _ | _ | 5 | 17 | 542 | 4.5 | 546 | Cu-concentrate |
| W-37 | 36.5 | 0.42 | 1.35 | 0.42 | 0.37 | 0.53 | _ | _ | 3 | 15 | 920 | 4.5 | 925 | Fe-concentrate |
| W-39 | 204 | 1.94 | 6.41 | 1.88 | 2.17 | 3 | _ | _ | 13 | 49 | 2550 | 18.9 | 2569 | Waste I |
| W-40 | 189 | 1.85 | 6.23 | 1.88 | 2.01 | 2.7 | _ | _ | 13 | 55 | 2559 | 15.8 | 2575 | Waste II |
| W-44 | 104 | 1.39 | 5.52 | 1.59 | 1.15 | 2.79 | _ | _ | 13 | 99 | 5450 | 21 | 5471 | Waste out from tailing |

Table 2. Correlation coefficients for ore and impurity elements in the samples from the Sin Quyen deposit

U REE Ri CdTh Ele-Cu Fe Mn Co Ni Au Zn Ag Pb Ga Ge S Sn Te T1 ments Cu 1 0.53 -0.44 + 0.1Mn 1 Co 0.460.59 -0.08 1 Ni 0.15 0.31 0.05 0.9 $-0.12 \ 0.33 \ 0.21 \ 1$ 0.73 0.17 Au Zn 0.67 0.39 $-0.09 \ 0.26$ $-0.04 \ 0.49$ 0.94 0.5 $-0.22 \ 0.41 \ 0.11$ 0.74 0.68 Ag 0.82 1 Ph 0.82 0.46 0.22 0.41 0.16 **0.74** 0.64 -0.08 0.280.59 -0.17 -0.32 -0.05 0.230.03 -0.03 1 Ga Ge 0.11 $-0.18 \ 0.33$ 0.21 0.05 -0.07 0.24 0.21 0.2 0.49 1 0.18 S 0.26 0.2 0.02 0.83 0.77 0.2 0.25 0.16 $-0.18 \ 0.18 \ 1$ 0.28 0.18 0.47 0.55 0.19 0.29 0.22 0.36 -0.19 0.42 0.39 1 Sn Te 0.94 0.35 -0.22 **0.56** 0.26 0.69 0.7 0.93 0.82 0.01 0.29 0.42 0.34 1 T1 -0.18 -0.32 0.35-0.22 -0.22 -0.09 0.13-0.08 -0.13 **0.61** 0.07 0.14 -0.18 -0.18 1 Bi -0.26 **0.51** 0.23 0.76 0.6 0.92 0.77 0.08 0.25 0.4 0.28 -0.19 -0.05 0.29 Cd0.67 0.03 0.56 0.89 0.73 0.69 0.13 0.2 0.23 0.33 0.69 0.08 **0.66** 1 U 0.78 -0.23 0.35 0.11 **0.78** 0.62 0.81 0.97 0.03 0.14 0.09 0.31 0.78 -0.04 **0.75 0.69** 1 -0.35 -0.15 -0.18 -0.03 -0.14 0.18Th 0.08 -0.03-0.14 - 0.24 - 0.2 - 0.30.04 $-0.08 \ 0.09 \ -0.04 \ -0.03 \ 1$ V 0.56 0.08 $-0.17 \ 0.21$ 0.34 0.47 0.3 **0.69 0.53** 0.1 0.03 0.39 0.2 0.43 0.46 **0.56** 0.33 0.33 REE 0.46 0.26 -0.41 0.20 0.08 0.08 0.12 0.48 0.21 $-0.27 \ 0.16 \ 0.17 \ 0.14$ 0.36 $-0.17 \ 0.37 \ 0.11$ **0.64** 0.13 1

concentrations of Au (>10,000 ppb) and Ag (>4000 ppb) are observed only in the samples of the massive Cu–Fe ore, suggesting electrum intergrowth with sulfide minerals, mainly in breccia ores. The high correlation coefficients are observed also for Cu–Te (R = 0.94) and Cu–Bi (0.90) (Table 2, Fig. 8b, c). In intrusive fluid high tellurium content can bind silver and gold and forms silver and gold tellurides (Gas'kov, 2017). In the Sin Quyen copper deposit, Te and Bi are trace elements with 1.9 and 1.4 ppm of average concentration, respectively. These concentrations are comparable with those in other IOCG deposits in the world (Mikulski, 2014). Generally the presence of Te and Bi in an IOCG deposit is related to the Au–Ag–Bi–Te–Pb mineral association as arsenopyrite and polymetallic sulfite (Mikulski, 2014). In the deposit, an intergrowth of bismuthinite (Bi₂S₃) with chalcopyrite (Fig. 10) indicates that these minerals crystallized at the similar temperature.

In the weathered zone, bismuthinite reacts with water and transforms into bismite (Bi_2O_3) or bismutite $Bi_2(CO_3)O_2$ (Gruszczyk, 1984). Figure 8d presents the relation between Cu and Pb with R = 0.82; Pb also belongs to chalcophile elements. The Pb, Te, and Bi concentrations are about several ppm (Table 1); therefore the elements in the IOCG deposits are regarded as the impurity rather than coproduct elements (Barton, 2014).

Generally uranium and thorium minerals, such as uraninite, thorite, thorianite, and allanite, are often present in IOCG deposits. Although low-grade enough, the world's greatest uranium resource is in the IOCG Olympic Dam deposit in Australia (9.2 Gt at 270 ppm U); the smaller uranium resources occur in other IOCG assemblages, including the Kangdian metallogenic province in SW China, the Qiaoxiahala deposit in the Jungar region, NW China, the Ayazmant skarn deposit in Ayvalık (Balıkesir), Turkey, and others (Hitzman and Valenta, 2005; Oyman, 2010; Li et al., 2014; Chen et al., 2015). The main uranium-bearing mineral in the Sin Quyen deposit is uraninite. This mineral often exists as an intergrowth with chalcopyrite, magnetite, and allanite in the massive Cu–Fe ore (Fig. 11). Owing to the high uranium concentration, the Sin Quyen deposit was discovered by radiometric survey (Ta, 1975). The correlation coefficient of the Cu–U amounts to 0.78 (Table 2). A similar correlation coefficient of Cu–U was observed in the case of the Polish copper mines in the Lubin mining district (Niewodniczański, 1981; Piestrzyński, 1989).

Iron is the basic element in the studied deposit; its concentration varies from about 1 to above 40%. However, the coefficients of the correlation between this element and other elements were relatively low (\leq 0.6). The low correlation coefficients of Fe with other elements in the study deposit were also reported by Gas'kov

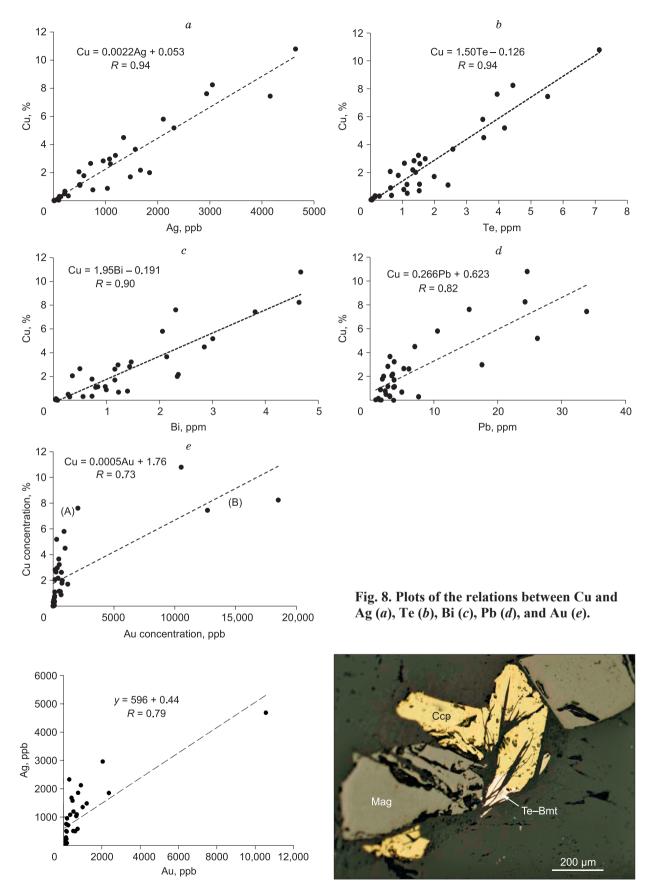
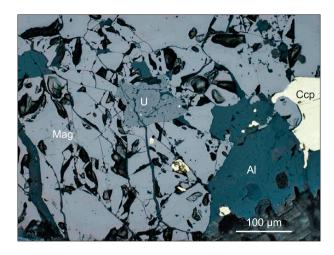


Fig. 9. Plot of the relation between Au and Ag.

Fig. 10. Te-bismuthinite (Te-Bmt) with chalcopyrite (Ccp) in reflected light.



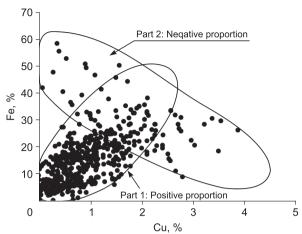
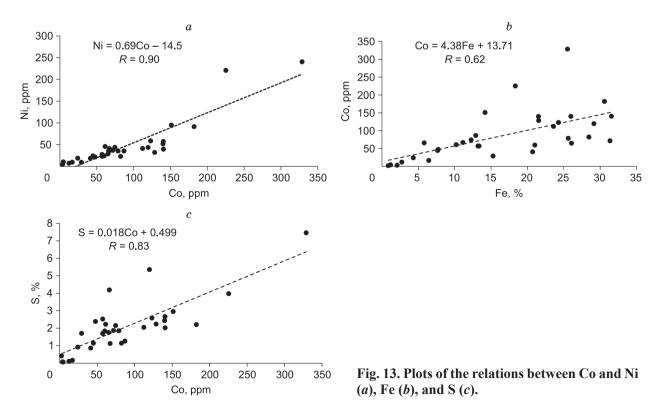


Fig. 11. Intergrowth of uraninite (U) with magnetite (Mag), chalcopyrite (Ccp), and allanite (Al), reflected light.

Fig. 12. Plot of the relation between Fe and Cu concentration, data from (Ta, 1975).

et al. (2012). The weak correlation of Fe is probably connected with the geochemical property of this element. In nature Fe can occur in the oxidation state of 2+ or 3+ and rarely 0. Depending on the redox and chemical conditions, Fe can bond with sulfur or oxygen and form sulfate or sulfide or oxide compounds. In the Sin Quyen deposit, there are many Fe-bearing minerals, such as rock-forming chalcopyrite, bornite, pyrrhotite, pyrite, and magnetite, indicating that in the deposit there were inhomogeneous fluids. Several crystallization stages accompanied by different geologic and crystallization conditions were recognized in the deposit (Gas'kov et al., 2012; Pieczonka et al., 2015; Li and Zhou, 2018). Additionally there are some zones characterized by different major minerals (Gas'kov et al., 2012; Pieczonka et al., 2015). Using the archival data reported by Ta (1975), the plot of the relation between two principal elements Cu and Fe in the deposit is shown in Fig. 12.

The Cu-Fe plot (Fig. 12) can be divided into two parts. In the first part, there are relatively low concentrations of both Fe and Cu, and it is characterized by Fe content linearly increasing with an increase in Cu content. In the second part, Fe is dominating and decreasing with an increase in Cu content. The two



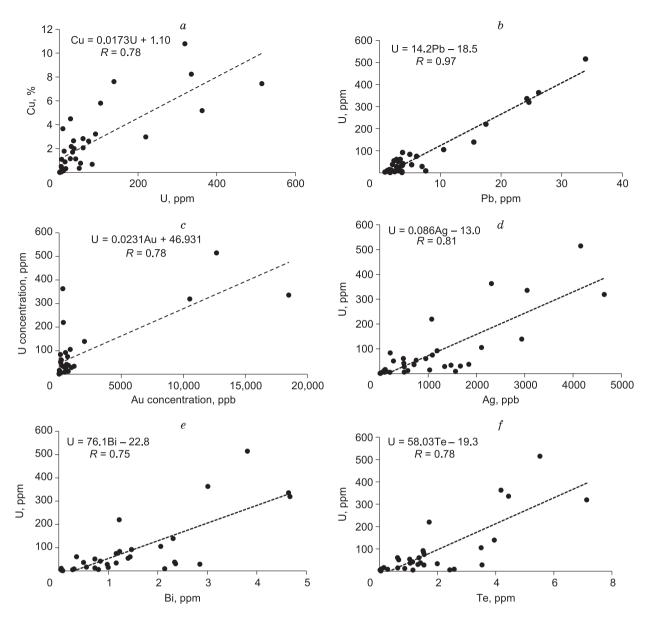


Fig. 14. Plots of the relations between U and Cu (a), Pb (b), Au (c), Ag (d), Bi (e), and Te (f).

mentioned parts might correspond to the two types of ores described by Gas'kov et al. (2012). The samples with positive correlation belong to the first zone, and most of the samples with negative correlation are within the second deposit part.

Cobalt and nickel are typical siderophile elements and often occur in the sulfoarsenides or with Fe in pyrrhotite or pyrite, but their grades in an IOCG deposit rarely exceed 100 ppm (Barton, 2014; Gas'kov, 2017). In the Sin Quyen deposit, the concentrations of these elements range from a few ppm to 300 ppm (Table 1). The maximum concentrations are far below the economic grade of a Co–Ni deposit. The correlation coefficient is equal to 0.9 (Table 2), and the view of the plot of the Ni–Co couple is shown in Fig. 13a. The high correlation coefficient reflects the close mineralogical association of Co and Ni and the comparable concentration ranges of these elements in the study deposit. The correlation coefficient of the Fe–Co pair amounts only to 0.62 (Fig. 13b), but the value of the correlation coefficient of the Co–S pair is equal to 0.83 (Table 2, Fig. 13c), suggesting that Co mostly occurs as a substitution at the sulfides.

Natural radioactive elements often play very important roles in the geophysical survey, especially for deposits rich in these elements. The average activity concentrations of ⁴⁰K, ²²⁶Ra, and ²³²Th in the Sin Quyen deposit were recorded at 496, 691, and 59 Bq/kg, respectively. The correlation coefficients of the pairs U–Cu, U–Pb, U–Au, U–Ag, U–Bi, and U–Te amount to 0.78, 0.97, 0.78, 0.81, 0.75, and 0.78, respectively (Table 2, Fig. 14*a*–*f*). Such a high correlation enables us to determine the mentioned nonradioactive elements in the solid

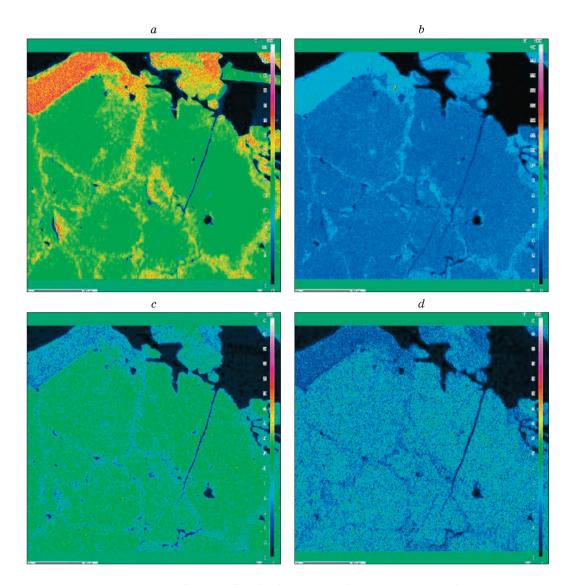


Fig. 15. Contour map of Al (a), Ca (b), Ce (c), La (d), Nd (e), and Ti (f) in allanites.

samples through measurements of uranium and to save the analysis costs significantly. In the Sin Quyen deposit, the principal radioactive element is uranium (Nguyen et al., 2016). The main uranium-bearing mineral is uraninite, which is often observed within the massive copper ores (Ishihara et al., 2011; Pieczonka et al., 2015). The high correlation coefficient of U–Pb (R = 0.97 (Fig. 14b)) is probably connected with the ²⁰⁶Pb isotope (the last isotope in the uranium series), which principally contributes to the total lead content in the deposit. The good correlation between U and Au, Ag, Bi, and Te suggests that the minerals bearing these elements principally crystallized at the similar temperatures. According to Gas'kov (2008), the crystallization temperatures of the minerals bearing the mentioned elements (uraninite, tellurobismuthite, and sulfoaresenides) varied from 200 to 75 °C.

The reservoir of the REE is in the third place after Fe and Cu in the Sin Quyen deposit (Ta, 1975; McLean, 2001; Ishihara et al., 2011; Gas'kov et al., 2012; Li and Zhou, 2018). The main REE-bearing mineral is allanite (Fig. 11). Usually it occurs either at low concentrations, 1–2 vol.%, or very rarely as a major mineral. The average content of allanites in the ore is at the level of 0.98 wt.% (Pieczonka et al., 2015). There is no correlation with the other elements observed, suggesting that allanites formed separately from the sulfide and oxide ores (Gas'kov et al., 2012).

In the deposit there are two groups of allanites (Fig. 15a–d); the outer rim is younger. Different tints in the gray color show mosaic textures of allanite crystals. This can be interpreted either as a change in the fluid composition during crystallization or as changes in the composition during Na-alteration (Li and Zhou, 2018). The older allanite group is with REE content from 23 to 27%, and the younger with 19 to 23% and higher amounts of Al_2O_3 , CaO, and SiO_2 (McLean, 2001; Pieczonka et al., 2015). The allanites can be classified as

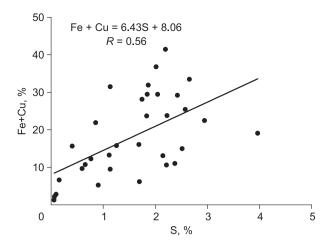


Fig. 16. Plot of relation between S and (Cu + Fe).

La-Ce-ferriallanite and a variety with low Y, U, and Th. The difference between the mentioned two groups might result from the alteration processes occurring in the study deposit.

Sulfur is a very interesting element in an IOCG deposit; its average concentration in the deposit amounts to 2.04% (Table 2). The sulfur minerals are dominating in the deposit, but, excluding the relation between S and Co, the correlation coefficients of the relation between sulfur and other major, minor, and trace elements are below 0.5 (Table 2). The relation between S and other elements is considered in this paper for the first time. In general, the crystallization of the sulfur minerals requires relatively oxidized ($SO_4^{2-} > H_2S$) sulfur low in total content (Barton, 2014). In an IOCG deposit, sulfur occurs in different sulfides (pyrite, chalcopyrite, and pyrrhotite). Owing to high chemical activity, sulfur is easily bound with different elements to form different

minerals. Therefore the total sulfur is spread into many compounds, and there is no clear correlation between these elements and the others. The suggestion was tested by the correlation between sulfur and the sum of Fe and Cu (Fe + Cu), whose correlation coefficient R is equal to 0.56 (Fig. 16). The value is far higher than that of the correlation between Cu and other single elements.

CONCLUSIONS

Generally, the statistical analysis is very important in most practical matters. In Earth sciences the statistical calculus is named "geostatistics", which consists in the probability and statistical correlation between different parameters of the geologic objects. The authors of this paper attempted to deal with the relations between the major, minor, and trace elements, focusing on the strong correlations and inspected relations. Based on the presented results and calculated correlation coefficients, as well as geological and geochemical analyses, we make the following conclusions:

- (1) There are strong correlations between the elements of the chalcophile group (Cu, Ag, Au, Pb, Bi, and Te). The correlation coefficients between the elements in this group are higher than 0.7 and not sensitive to the ranges of the element concentrations;
- (2) The correlation between Fe and other elements, even with Co and Ni, which belong to the siderophile group, is very weak or not observed. The phenomena might be a consequence of the chemical property of iron and geologic and geochemical conjunctures in the Sin Quyen IOCG deposit. It is worth adding that there is strong correlation between Co and Ni, because both elements not only have a close mineralogical association, but also their grade ranges are comparable in the deposit;
- (3) Between Cu and Fe, there are clearly two relations: a positive relation and a negative relation. The two relations are probably connected with the two horizontally separated parts of the Sin Quyen deposit;
- (4) There is a strong correlation between uranium and Cu, Ag, Au, Pb, Bi, and Te. The strong correlation between U and Cu, Ag, and Au might result from the crystallization of uraninite together with the chalcopyrite and electrum minerals in the deposit;
- (5) There is a very weak, if any, correlation between REE and other elements, probably because allanite formed separately from the other minerals (Li et al., 2017);
- (6) There is no correlation between sulfur and major and minor or trace elements because of the very high chemical activity of this element. Sulfur is sensitive to the crystallization (temperature and pressure) and redox conditions and easily reacts with many elements to form crystallized compounds. Therefore there is no strong correlation between sulfur and other single elements.

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